International application No.

PCT/JP03/13523

|                                     | SSIFICATION OF SUBJECT MATTER 21D 53/04, B21D 53/08   |   |
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| According to                        | o Intérnational Patent Classification (IPC) or to both national classification and IPC  |   |
| B. FIEL                             | DS SEARCHED   |   |
| Minimum do<br>Int.Cl <sup>7</sup> B | ocumentation searched (classification system followed by classification symbols) 21D 53/04, B21D 53/06, B21D 53/08  |   |
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| *     | Special categories of cited documents:   | "T"   | later document published after the international filing date or priority   |
| "A"   | document defining the general state of the art which is not considered to be of particular relevance | -     | date and not in conflict with the application but cited to understand<br>the principle or theory underlying the invention          |
| "E"   | earlier application or patent but published on or after the international filing date                | "X"   | document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive |
| "L"   | document which may throw doubts on priority claim(s) or which is                                     |       | step when the document is taken alone  |
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| "O"   | document referring to an oral disclosure, use, exhibition or other means                             |       | combined with one or more other such documents, such combination being obvious to a person skilled in the art                      |
| "P"   | document published prior to the international filing date but later than the priority date claimed   | "&"   | document member of the same patent family  |
| Date  | of the actual completion of the international search   | Date  | of mailing of the international search report  |
|       | 04.12.03   |       | 24.12.03   |
| Nam   | e and mailing address of the ISA/JP  | Auth  | orized officer   |
|       | Japan Patent Office  | KA    | WAMURA Kenichi (Sea) 3P 9625   |
| 1 2 4 | 2 Verminanti Chianda las Talaus 100 8015 Talaus  |       | 9.5  |
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Intercational Application No PCT/FR 03/02917

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|  | ctual completion of the international search  | Date of mailing of the internation   | nal search report     |
|  | 3 February 2004   | 02/03/2004   |                       |
| rame and m   | alling address of the ISA European Patent Office, P.B. 5818 Patentlaan 2 NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fay (+31-70) 340-3016   | Authorized officer  Navas Montero.   | E                     |

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